## **PRS Series**

# **New Low-pulsation Bellows Pump**



Further evolving the low-pulsation bellows pump

Providing significantly improved pulse pressure performance

Securing flow rate even under high discharge pressure









#### Features

## Achieving even lower pulsation

Our original operating mechanism has significantly improved pulse pressure performance.

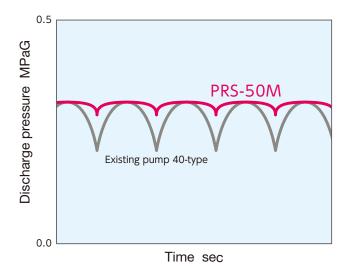
This product can suppress pipe and device vibration, making it possible to reduce particle generation.

# Expanded flow rate range relative to discharge pressure

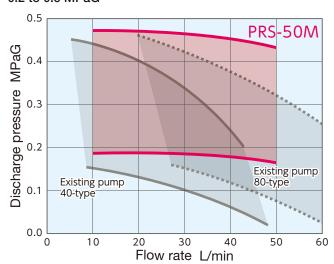
This product can be used even when discharge pressure is high due to valve/filter connection or high lift or for another reason.

Replacing an existing pump with this pump can contribute to space saving.

#### ■ Comparison of pulse pressure waveforms

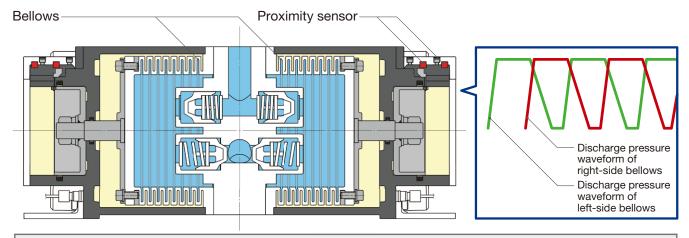


# ■ Range of flow rates corresponding to supply air pressures 0.2 to 0.5 MPaG



### Left and right independent structure + Feedback control

- Because the left and right bellows move independently, discharge pressure waveform phases overlap each other, suppressing pulsation.
   Because the pump itself can perform low-pulsation runs, unlike existing pumps, there is no need to separately arrange or incorporate an accumulator (damper).
- This product monitors the position of each bellows using proximity sensors and adjusts air pressure so that pulse pressure waveforms become as flat as possible.
  - ⇒ Even if the discharge pressure or flow rate fluctuates, this pump automatically continues low-pulsation runs.



#### **Existing pumps**

#### PE series

Left and right bellows are connected. An accumulator (damper) must be installed to reduce pulsation.

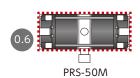


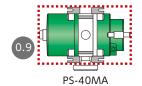
#### PS and PS-E series

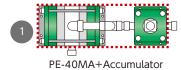
Pump and accumulator functions are integrated.

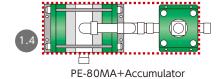


#### **■** Footprint ratio

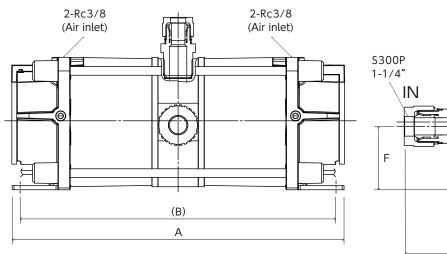


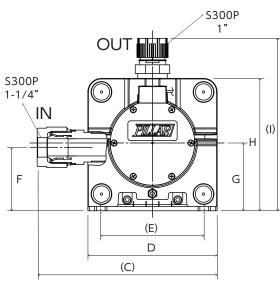






#### Dimensional outline drawing





Ur	nit:	mm

Model	А	(B)	(C)	D	(E)	F	G	Н	(1)
PRS-50M-PW10W8	540	513	292	210	168	103	110	215	280

# New Low-pulsation Bellows Pump PRS Series

#### ■ Specifications

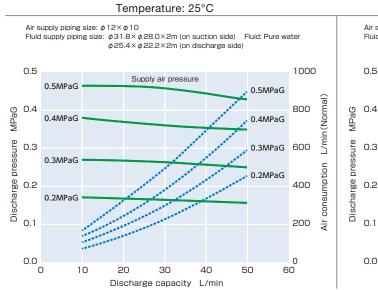
Pump model		PRS-50M		
Pump connection size*1	mm	IN 1-1/4" / OUT 1"		
Pump connector		Super 300 Type Pillar Fitting™		
Max discharge capacity	L/min	50		
Operating temperature	°C	15 to 85	86 to 100	
Supply air pressure	MPaG	0.2 to 0.5	0.2 to 0.4	
Max discharge pressure	MPaG	0.47	0.37	
Allowable differential pressure of bellows*2	MPa	0.4	0.3	
Discharge capacity per stroke*3	L	1.04		
Air consumption	L/min (Normal)	70 to 900		
Ambient temperature	°C	10 to 50		
Effective cross-sectional area of solenoid valve	mm <sup>2</sup>	60 or more		
Air inlet ports		4-Rc3/8		
Pulsation pressure range*4		Within ± 8%		
Weight	kg	Approx. 29		
Pump size (excluding piping)*5	mm	540 <sup>L</sup> × 210 <sup>W</sup> × 215 <sup>H</sup>		
Equipment required*6		Solenoid valve, electro-pneumatic regulator, and dedicated controller (PB-13)		

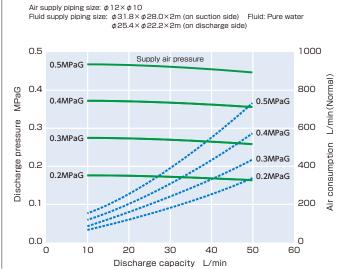
- \*1: To obtain performance with this pump, pipes with the pump connection size shown above are required. Install the pump so that the length of the suction pipe does not exceed
- \*2: Allowable differential pressure of bellows = Air supply pressure Discharge pressure
- \*3: This is a reference value. Make sure that the stroke speed is always 50 spm or lower.
  \*4: This applies only when there is no foaming in the suction pipe.
- \*5: The pump size is a reference value.
- \*6: Please contact us for details regarding equipment required and connection methods.

Note: If the fluid to be used is CMP slurry, we recommend the "PC series slurry pump" dedicated to use with CMP slurry.

#### **■** Performance curve

H-Q characteristics — Air consumption — — Temperature: 80°C









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Safety precaution

When using this product, please use correctly and pay sufficient attention to safety.

- \* Please understand that this catalog may change without prior notice.
  \* The values shown on this catalog are reference values, not guaranteed values.